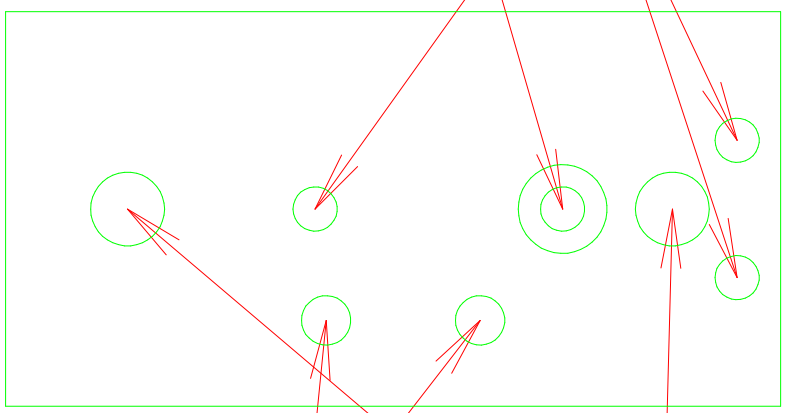


#4 countersink  
0.03 below surface

4-40 tapped holes



drill for 1/8  
roll pin

10-32 tapped holes

